

CMI243®

For plated metals over
ferrous substrates

Accurate measurement,
low cost of ownership,
and dependable quality
in a handheld unit



Oxford Instrument's **CMI243** model is a flexible and easy-to-use system designed specifically for metal finishers. The **CMI243** model requires only one probe to accurately measure metallic coatings over ferrous substrates – even on small, odd-shaped, or rough surfaces. This gauge is ideal for use on fasteners. Using phase-sensitive Eddy Current technology, this handheld instrument features user-friendly controls and measures with accuracy and precision comparable to x-ray fluorescence equipment. To achieve a low total cost of ownership, the **CMI243** eliminates the need for multiple probes, calibration standards, operator training, and ongoing maintenance. Oxford Instruments delivers dependable quality and stands behind its equipment with a responsive customer service team. Adding to its value, the gauge carries a 1-year warranty.



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Measurement technology

New phase-sensitive Eddy Current technology enables the **CMI243** Application to achieve accuracy within $\pm 1\%$ (with reference to standards) and precision within 0.3%. Lift-off methods, such as magnetic induction and conventional Eddy Current, don't achieve reliable readings due to the resulting base effect and interference from specimen shape and texture. Oxford Instrument's unique application of Eddy Current technology minimizes the base effect, which enables exact measurements independent of a component's geometry. Moreover there is no need to calibrate on the bare part.

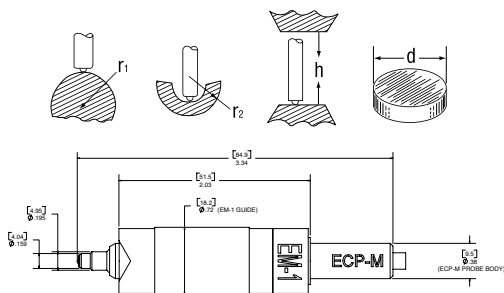
Advanced ECP-m probe

The ECP-m probe was designed specifically for difficult metallic coating applications. This single probe can measure metallic coatings, such as zinc, nickel, copper, chrome or cadmium, on ferrous substrates. A small tip provides for easy measurement of small, odd-shaped or rough components.

Package consists of:

- ECP-m Probe with removable guide
- RS232 serial cable
- Zinc Calibration Standards
- SMP-1 (Magnetic Probe) can be purchased separately

Minimum Radius on cylinder Convex (r1) Concave (r2)	Working Height (h)	Min. Measurement Area (d)	Min. Base Thickness (mils)
.045" .135"	4.0"	.090"	12



Operating ranges:

Plating/Fe	Thickness Range	Probe
Zn	0–1.5mil (38μm)	ECP-M
Cd	0–1.5mil (38μm)	ECP-M
Cr	0–1.5mil (38μm)	ECP-M
Ni	0–1.5mil (40μm)	ECP-M
Cu	0–0.40mil (10μm)	ECP-M
Non-Mag/Fe	0–50mil (1270μm)	SMP-1

Specifications:

Accuracy: $\pm 1\%$ with respect to reference standards

Precision: 0.3%

Resolution: 0.01mils (0.1μm)

Eddy Current: Conforms to methods DIN 50984, BS5411 Part 3, ISO 2360, ISO 21968 (DRAFT), ASTM B499, and ASTM E376

Memory Capacity: 26,500 stored readings

Dimensions: 5 7/8" (L) x 3 1/8" (W) x 1 3/16" (D) (14.9 x 7.94 x 3.02 cm)

Weight: 9 oz (0.26 kg) including battery

Units: Automatic conversion between imperial and metric with a keystroke

Interface: RS -232 Serial port output with adjustable baud rate, for a printer or PC download

Display: Three digit LCD display, 1/2" (1.27cm) character height

Battery: 9V Alkaline

Battery Life: 65 Continuous hours

Oxford Instruments Industrial Analysis

For more information please email:
industrial@oxinst.com

North America

Scotts Valley, CA

Tel: +1 831 439 9729

UK

High Wycombe

Tel: +44 (0) 1494 442255

China

Shanghai

Tel: +86 21 6132 9688

Finland

Espoo

Tel: +358 9 329 411

Germany

Uedem

Tel: +49 (0) 2825 93 83 -0

Latin America

Concord MA

Tel: +1 978 369 9933 Ext. 220

Singapore

Tel: +65 6337 6848

visit **www.oxford-instruments.com** for more information

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